

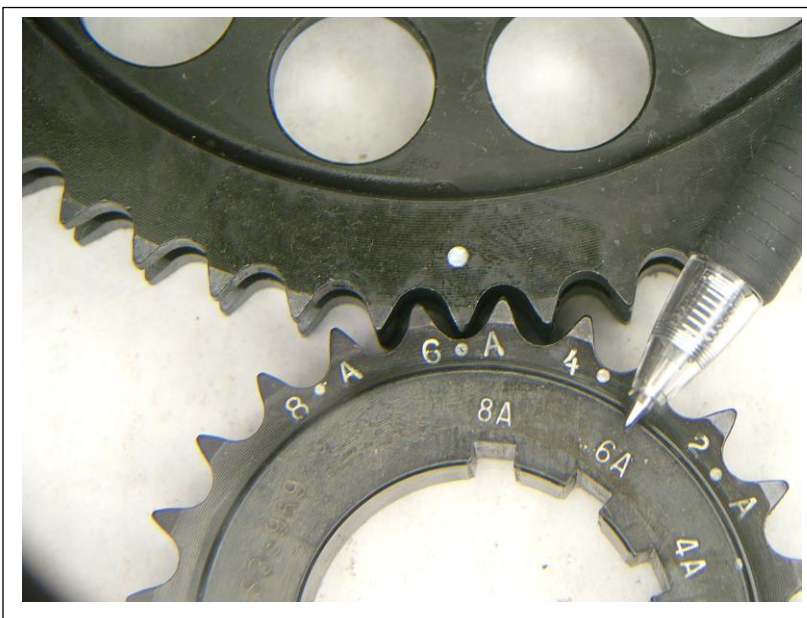
Installing a Big Block 9 Key Timing Chain Set



Start the degreasing process with the sprockets in the plain dot-to-dot positions as shown in photo to left. The pen is pointing to the plain dot on the inner keyway. This is the proper location for the crank key.



This is an example of the sprockets and cam in the 4°R (retarded) position. Note: The crank key will now be in the 4R keyway position. (The relative position of the crank key will always be in the 2 O'clock position as shown.)



This is the sprockets and cam in the 6°A (advanced) position and the pen shows where the crank key will be, in the 6A keyway.