

Grind Number:	STL6872AS		
Lobe Separation:	108°		
Installed Centerline:	104°		
	<u>Intake</u>	<u>Exhaust</u>	
Lobe Lift:	.421"	.426"	
Valve Lift w/ 1.5 Ratio:	.632"	.639"	
Valve Lift w/ 1.6 Ratio:	.674"	.682"	
Hot Lash	.018"	.021"	
Duration @ .050"	268°	272°	
Cam Timing @ .050" Tappet Lift			
	<u>Intake</u>	<u>Exhaust</u>	
Opens:	30° BTC	68° BBC	
Closes:	58° ABC	24° ATC	
Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1129	145#@1.800"	345#@ 1.250"
1.6			



Ph:(309)745-9558  
Fax:(309)296-9990