

Grind Number:	SER4650BL3-9
Lobe Separation:	109°
Installed Centerline:	105°

	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.370"	.377"
Valve Lift w/ 1.5 Ratio:	.555"	.566"
Valve Lift w/ 1.6 Ratio:	.592"	.603"

Standard Pre-Load	.030" - .035"
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Duration @ .050"	246°	250°
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Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens	18° <b>BTC</b>	58° <b>BBC</b>
Closes	48° <b>ABC</b>	12° <b>ATC</b>

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5			
1.6	1128	155#@1.880"	415#@.650"



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