

Grind Number:	SER3842ALN-10		
Lobe Separation:	110°		
Installed Centerline:	106°		
	<u>Intake</u>	<u>Exhaust</u>	
Lobe Lift:	.360"	.367"	
Valve Lift w/ 1.5 Ratio:	.540"	.551"	
Valve Lift w/ 1.6 Ratio:	.576"	.587"	
Standard Lifter Pre-Load	.080"-.095"		
Duration @ .050"	238°	242°	
Cam Timing @ .050" Tappet Lift			
	<u>Intake</u>	<u>Exhaust</u>	
Opens:	13 BTC	55 BBC	
Closes:	45 ABC	7 ATC	
Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1129	145#@1.800"	345#@ 1.250"
1.6			



Ph:(309)745-9558
Fax:(309)296-9990