

Grind Number:	SER1822ALN-10	
Lobe Separation:	110°	
Installed Centerline:	106°	
	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.337"	.343"
Valve Lift w/ 1.5 Ratio:	.506"	.515"
Valve Lift w/ 1.6 Ratio:	.539"	.549"
Standard Lifter Pre-Load	.080"-.095"	
Duration @ .050"	218°	222°
Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens:	3 BTC	45 BBC
Closes:	35 ABC	-3 ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



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