

Grind Number:	SER1418ALN-10	
Lobe Separation:	110°	
Installed Centerline:	106°	
	<u>Intake</u>	<u>Exhaust</u>
Lobe Lift:	.333"	.337"
Valve Lift w/ 1.5 Ratio:	.499"	.505"
Valve Lift w/ 1.6 Ratio:	.532"	.539"
Standard Lifter Pre-Load	.080"-.095"	
Duration @ .050"	214°	218°
Cam Timing @ .050" Tappet Lift		
	<u>Intake</u>	<u>Exhaust</u>
Opens:	1 BTC	43 BBC
Closes:	33 ABC	-5 ATC

Valve Spring Requirements			
Rocker Ratio	Spring P/N	Closed Pressure	Open Pressure
1.5	1110	120#@1.660"	300#@1.160"
1.6	1110	120#@1.660"	300#@1.160"



Ph:(309)745-9558
Fax:(309)296-9990